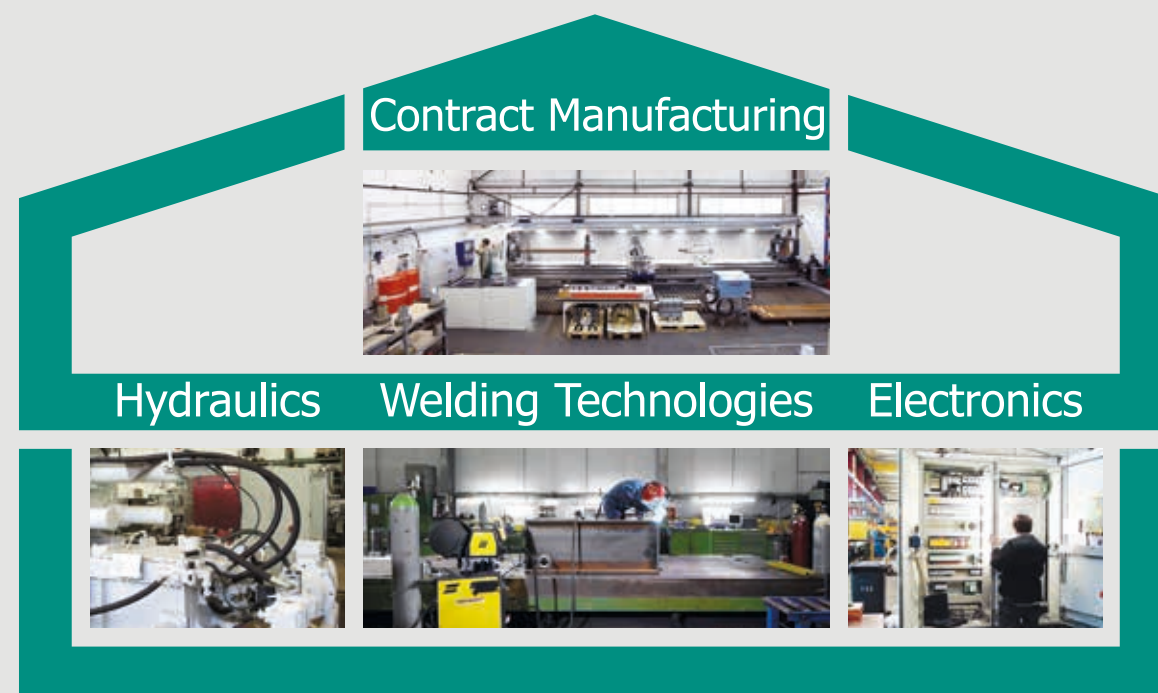


We are a company for special purpose machinery located in northern Germany (Lübeck) and we offer modern machining technologies in accurate quality. Our quality assurance with powerful and forward looking test facilities completes the core competency of contract manufacturing.



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Mechanical Machining, Hydraulic- and Industrial Service



**Your Partner for
Contract Manufacturing
of Big and Heavy Components**



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Lathes – Conventional



Heyligenstedt/VDF

Length between centers: 14.000 mm – Ø 900 mm

Milling Lathe Heyligenstedt

Length between centers: 4.000 mm
max. rotation over bed: Ø 1.420 mm
max. rotation over lathe saddle: Ø 1.150 mm
max. rotation over clearance: Ø 1.520 mm



Lathes – Cycle Controlled



Weiler DA 260

Length between centers: 2.000 mm – Ø 535 mm

Weiler E 110

Length between centers: 9.000 mm – Ø 1.100 mm

Weiler E 70

Length between centers: 3.000 mm – Ø 500 mm

Weiler E 50

Length between centers: 1.100 mm – Ø 300 mm



Boring Machines



Collet 175

Working Area:

x: 4.500 mm

y: 3.100 mm

z: 1.500 mm

max. weight: 100.000 kgs



Union 125

Working Area:

x: 2.500 mm

y: 2.100 mm

z: 1.200 mm

max. weight: 30.000 kgs

Lathe and Milling Center SHW Powerspeed 5

Turntable: Ø 1.600 mm
max. possible area for lathing: Ø 1.800 mm
max. admissible load on table/lathing: 3 t
max. admissible load on table/milling: 6 t
max. work load on machine table: 30 t
Traverse paths:
x= 6.000 mm, y= 2.100 mm, z= 1.300 mm



Milling Center MTE BF-4200

Clamping area of table: 4.200 x 1.000 mm
Max. admissible load on table: 13.000 kgs
Traverse paths:
x= 4.000 mm y= 2.200 mm z= 1.300 mm



Bed-Type Milling Machine MTE K25

Clamping area of table: 2.700 mm x 850 mm
Max. admissible load on table: 6.000 kgs
Traverse paths:
x= 2.500 mm y= 1.000 mm z= 1.100 mm



Honing

Sunnen HL-3500

Working length : 7.000 mm - Ø 800 mm



Honing GOE-2000

Working length : 4.000 mm - Ø 500 mm

